

## Mobile Food Vending Units

### FOOD HANDLING PERMIT

Before starting the operation of a mobile food vending unit, outside of a special event, the operator must hold a valid food handling permit issued by Alberta Health Services.

### DEFINITIONS

#### Mobile Food Vendor Decal

A permanent sticker issued to the mobile food vending unit by Alberta Health Services which displays an identification number.

#### Handle

In relation to food, the supply, sale, offering for sale, processing, preparation, packaging, providing, display, service, dispensing, storage or transportation of any food that is intended for public consumption.

#### Approved Food Establishment

Means a food establishment that has a food handling permit issued by Alberta Health Services.

#### High-risk Food

Means a food with a pH level or a water activity level, or a combination of pH and water activity levels, that will support the growth of pathogenic micro-organisms or the production of their toxins;

These foods are more likely to contain and support the growth of microorganisms and are intended for consumption with or without further processing to destroy the organisms. Examples include raw meat, eggs, seafood or poultry and foods containing these products as ingredients

#### Medium-Risk Food

Means foods that will support the growth of pathogenic microorganisms or the production of their toxins but does not include raw food of animal origin. These foods require proper handling in order to prevent contamination and growth of microorganisms. Examples include pre-cooked foods of animal origin, cooked rice and pasta, cooked vegetables

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## Low-risk Food

Means a food with a pH level or a water activity level, or a combination of pH and water activity levels, that generally will not support the growth of pathogenic micro-organisms or the production of their toxins;

## Minimal Food Handling

Food handling involving zero (prepackaged foods) to two food preparation step(s) or critical control points – ie. held under 4°C and re-heated to 74°C).

- Generally means **no cooking, but reheating of ready-to-eat foods with minimal hand contact with food.**
- Food establishment may handle low and medium risk foods.
- Food establishments that may retail prepackaged low, medium, and high-risk foods.

## Intermediate Food Handling

Food handling involving two to three food preparation steps (i.e., two to three critical control points).

- Generally means the food establishment **may include cooking but does not include cooling as a step in the food preparation process.**
- Food handling often includes medium risk foods with some handling of high-risk foods.

## Extensive Food Handling

Food handling involving three or more food preparation steps (i.e., three or more critical control points).

- Generally means the food establishment **does batch cooking involving cooling of foods for later use** or
- Large quantities of high-risk foods are handled / prepared.
- High-risk foods are cooked, cooled or frozen, thawed, reheated and then hot held.

## Base of Operation:

An approved food establishment where the food preparation, food storage and cleaning for the mobile food vending unit are carried out.

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### Fruit / Vegetable Hawker:

Means a vendor selling whole, raw fruits and vegetables only.

### Special Event:

Means an event open to and where food is made available to the general public that operates for not more than 15 days within a calendar year in any one health zone and includes, without limitation, fairs, festivals, exhibitions, promotional events and carnivals.

## TYPES OF MOBILE VENDING UNITS

There are 5 different types of mobile food vending units. These types are defined by

- Level of food handling that is allowed, and
- Required equipment, such as number of sinks in the mobile unit, and
- Whether you require an approved base of operations as well as the mobile unit

More extensive food handling requires more equipment.

### Type A:

A mobile unit that only sells

- pre-packaged foods
- pre-prepared low-risk drinks are dispensed through a tap or spout from a sealed container.

Type A mobile units dispensing drinks as described must have an approved base of operation to prepare the drinks and for equipment cleaning.

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## Type B:

A mobile unit that must operate from an appropriate base of operation and carry sufficient additional service utensils to meet the needs of the operational period. A Type B mobile is approved for:

- Pre-packaged foods,
- Low-risk Foods requiring minimal handling, such as popcorn, nachos, low-risk beverages
- Dispensing of soft serve ice cream, gelato, medium risk pre-made beverages (e.g., dairy), and mixed coffee-based drinks
- Minimal handling of medium risk foods using only limited utensils and equipment, restricted to heating, hot holding and portioning, such as hot dogs.
- Any additional handling or preparation must occur at an approved base of operation, or another AHS approved facility.

## Type D:

Mobile unit that sells

- Low and medium risk foods prepared with minimal to intermediate handling using limited equipment and utensils, such as french fries, sandwiches, drinks blended onsite, batter mixed onsite.
- Raw meat cannot be prepared.
- Does not require an approved base of operation

## Type E:

mobile unit that operates independent of any approved base of operation and is approved for minimal to extensive food handling of any type of food.

- A Type E mobile has appropriate equipment (including dishwashing) for the type of food served. Equipment requirements for this unit reflect the equipment requirements of an equivalent permanent food establishment.

## Type F - Hawker

A food vending mobile unit that sells:

- Primal cuts of meat, whole fish or seafood.

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# OPERATIONAL REQUIREMENTS

## Plans

Owners of mobile units must submit plans before construction and equipping of a new mobile unit begins; the plans must show the layout of all equipment, plumbing design and construction details for approval by Alberta Health Services.

## Mobile Food Vendor Decal

Each mobile food vending unit will be issued an identifying decal. This decal is to be affixed to the mobile unit in a visible location.

## Food Handling Permit

Each mobile food vending unit will be issued a Food Handling Permit. This permit is also to be displayed on the mobile unit in a visible location.

## Base of Operations

A base of operations is required for some type A and all type B mobile food establishments. You may have a base for any type of mobile. A Base of operation is An approved designated area which is used for storage of food products, preparation/processing of food products and cleaning & sanitizing of equipment and for storage & maintenance of the mobile, must meet the following:

- a) The area has been approved for the intended use by Alberta Health Services, and any subsequent changes are also approved.
- b) Equipped with mechanical refrigeration and other food preparation equipment for the intended processing as required by Alberta Health Services.
- c) Sufficient dishwashing and handwashing capabilities for the level of food handling taking place.
- d) Walls and ceiling are smooth, washable and non-absorbent.

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- e) All light fixtures have protective covers.
- f) Floors are smooth, washable and impervious to moisture (eg. tile, linoleum, sealed concrete).
- g) For home-based proposals, refer to “Starting and Operating a Food Business in Your Home” document:  
<https://www.albertahealthservices.ca/assets/wf/eph/wf-eh-starting-operating-food-business-home.pdf>
- h) Adequate safe storage for food and equipment
- i) Cleaning areas are separate from storage/processing areas.

A mobile unit that uses a base of operation for dishwashing purposes must return to the base each day to wash, rinse, and sanitize equipment and utensils. If a mobile unit is operating in an area too far from the base to return each day, its operational restrictions should reflect the lack of dishwashing availability.

In instances where a base of operation is not used for storage of the mobile unit, storage of the mobile must comply with one of the following:

- j) No structure/location is required for outside storage when the mobile unit is fully enclosed with floors, walls, and a ceiling.
- k) A garage or shed type structure is used for storage of the open mobile units. If the garage/shed is used for any other purposes, the mobile unit must also be covered to protect it from contamination from the other uses.
- l) A Washable and waterproof cover (vinyl or similar material) is fitted over the entire cart

## Physical Requirements

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- a) A mobile food vending unit must be a permanently assembled/affixed/built facility unless the operator can demonstrate to the satisfaction of a Public Health Inspector that all necessary components of the unit can and will be properly assembled at a defined location each time the unit operates.
- b) When present, walls, floors, and ceilings shall have a smooth, impervious, washable finish.
- c) Where applicable, a reasonable separation should exist between the driver area (non-food area) and the food processing areas. This may be achieved with a physical partition or adequate spacing and kitchen design.
- d) For fully enclosed units, it is recommended that all openings, including service windows, be fitted with screens that can be closed when not in use.
- e) Adequate space shall be provided on the unit for the handling of food, hot or cold storage, dry goods, equipment, and service containers as applicable.
- f) All surfaces shall be constructed to allow easy cleaning.
- g) Mobile units must have sufficient supply of power/gas to operate food equipment on a consistent basis without sacrificing one piece of equipment for another
- h) All light fixtures shall have protective covers
- i) Any tanks used for potable water or wastewater must be secured to prevent spills and shifting while in transit.

## Plumbing / Sinks

Those units that are used for handling of open foods shall be equipped to allow for the proper hand-washing and the cleaning/sanitizing of utensils. A supply of hot and cold water of sufficient volume to last the entire duration of operations is required. The number of sinks and water volumes for all mobile units must comply with Table 1 below.

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**Table 1. Sinks, Water Supply, and Base of Operation.**

<b>Mobile Unit Type</b>	<b>Food handling examples</b>	<b># of Sinks</b>	<b>Minimum Water Volume* (litres)</b>	<b>Base of Operation</b>
<b>A</b>	Carts with pre-packaged foods, low-risk beverage <b>dispensing</b> , mobile packaged sandwich vendors	0	0	No,  Yes if dispensing drinks
<b>B</b>	popcorn, or hot dog carts, soft serve ice cream	1	20	Yes
<b>D</b>	Independent mobile doing minimal to intermediate food handling (pizza, french fries, smoothies,)	2	75 (130 if dipper well in use)	No
<b>E</b>	Food preparation involving any risk food and any level of food handling (no reusable customer utensils)	3 (a hand sink and a separate 2 compartment dish sink)	130	No

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<b>F</b>	Pre-portioned primal cuts and whole gutted fish	0	0	No
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\*water volumes are minimums. Higher water volumes may be required based on the activity and expected water usage (e.g., cappuccino, dipper well)

- a. All dishwashing sinks must be made of non-corrodible metal of sufficient size and volume for washing and sanitizing of serving and cooking utensils & equipment, for food preparation and for general cleaning of the unit. All utensils, containers, and equipment must be able to be immersed in the sink including pots, mixing bowls, cutting boards, etc.
- b. Every dish sink must be equipped with a drain plug or similar device that enables compartments to be filled with water and space for drying of dishes.
- c. Sinks for hand washing shall be no smaller than 25 cm x 25 cm x 14 cm deep.
- d. Freshwater holding tanks must be filled from an approved source using food grade hoses.
- e. At the start of each operating season, the freshwater tanks and lines must be disinfected and thoroughly flushed. Only food grade anti-freeze may be used to winterize the unit and must be flushed from the system before startup.
- f. Samples of water used for food preparation or hand washing must be collected from the mobile unit's taps and submitted to the provincial laboratory for analysis before the initial operation for the season or, if in operation continuously, once a year. Additional samples may be required by a PHI.
- g. Potable hot and cold water at a suitable pressure must be available at all times at all sinks on the mobile unit.
- h. Pressure for all taps must not be from gravity feed.

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- i. Entire water supply must be immediately available (drawn from a single source without needing to switch tanks).
- j. Operators of a stationary food vending unit (e.g., shipping container) or mobile unit operating on a long term basis from a fixed location must be connected to the local potable water supply. If no local water supply is available, EPH may require connection to an alternate, consistent potable water supply similar to a rural food facility.
- k. All mobile food units which require water must be equipped with a hot water heater or similar approved plumbing device that provides active heating of the hot water supply. To test if the hot water heater is sufficient, fill both dishwashing sinks with hot/warm water. There must be hot water remaining for handwashing purposes. If you run out of hot water, then the hot water heater is too small.
- l. Hoses or water lines that connect the potable water supply to the plumbing fixtures must be food grade material.
- m. All plumbing connections must meet relevant plumbing code requirements.
- n. Mobile units that intend to operate during winter months must take adequate steps to ensure water supplies and wastewater lines do not freeze up during cold weather.

## HANDWASHING BASINS

- a. Temporary handwashing basins are not allowed on a mobile food vending unit. All handwashing basins shall be connected to the central plumbing and wastewater system of the mobile unit.
- b. Water supplied to a handwashing basin must be at a temperature between 30°C and 45°C.
- c. Handwashing basins must be readily accessible to employees and located in every area where food is prepared or processed.
- d. Handwashing basins must be supplied with hand soap and single-use towels in suitable

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- dispensers.
- e. The handwashing faucet must allow for both hands to be washed at the same time in the stream of water.

## SEWER SYSTEM

- a. The wastewater tank must be enclosed and should be 10% larger than the total water supply volume.
- b. If the wastewater holding tank within a mobile food vending vehicle cannot be removed, there must be a drain in the tank suitably located to allow for easy draining into a sanitary sewer.
- c. Wastewater shall be disposed into an approved sanitary sewer. Contact your local municipality to identify drop-off locations.
- d. Operators of a stationary food vending unit (e.g., shipping container) or mobile unit operating from a fixed location must be connected to a local, approved, sewage disposal system.
- e. System must meet relevant plumbing code requirements.

## Dipper Wells

- a. All mobile food vending units, where frozen dairy or dairy substitute products are scooped, shall use an approved method of handling scoops between uses
- b. Where dipper wells are used, they must be connected to a continuously running approved potable water supply during the mobile unit's operating hours and at a rate that will ensure adequate rinsing of the scoop
- c. Operations using a dipper well must have a potable water supply of at least 130 litres.

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## VENTILATION

- a. Every enclosed mobile food vending unit used for deep frying or where extensive grease or steam are produced during cooking must have a properly operating ventilation system. This ventilation system must be equipped with a hood, fan and filters to remove odours, fumes, steam, vapour, smoke or excess heat. The system must comply with all relevant codes and regulations.
- b. Every ventilation filter must be easy to remove to allow for cleaning and replacement or designed to be cleaned in place.

## MEAT OR FISH SOLD BY A HAWKER

- a. Food shall not be sold in **self-serve** bulk form.
- b. Oysters and any other shellfish may be sold in bulk form if protection is provided by natural shells.
- c. Food products offered for sale must:
  - Not be processed or packaged on or about the vehicle.
  - Be pre-wrapped with a food grade packaging material and processed in a permitted establishment.
  - Be obtained from approved sources and must be properly labeled. This can be achieved by either labeling the product itself, using labeled bags or supplying business cards with each purchase. Information should include the name of the business, address and telephone number.

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